INTERNATIONAL SEARCH REPORT

Internatio pplication No PCT/EP 03/14060

A. CLASSIFICATION OF SUBJECT MATTER IPC 7 B22F7/00									
According to International Patent Classification (IPC) or to both national classification and IPC									
B. FIELDS SEARCHED									
Minimum documentation searched (classification system followed by classification symbols) IPC 7 B22F									
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched									
Electronic d	ata base consulted during the international search (name of data ba	se and, where practical, search terms used)						
EPO-Internal, WPI Data, PAJ									
C. DOCUMENTS CONSIDERED TO BE RELEVANT									
Category °	Citation of document, with indication, where appropriate, of the rel	Relevant to claim No.							
Х	US 6 322 897 B1 (WILLERT-PORADA MONIKA ET AL) 27 November 2001 (2001-11-27) abstract claim 18		1-8						
х	US 3 802 850 A (CLOUGHERTY E) 9 April 1974 (1974-04-09) abstract column 1, line 5 - line 27	1-8							
X	US 4 101 712 A (BOMFORD MICHAEL S 18 July 1978 (1978-07-18) claims	1-8							
Further documents are listed in the continuation of box C. X Patent family members are listed in annex.									
Special categories of cited documents:									
*A' document defining the general state of the art which is not considered to be of particular relevance 'A' document defining the general state of the art which is not considered to be of particular relevance 'A' document defining the general state of the art which is not cited to understand the principle or theory underlying the invention									
"E" earlier document but published on or after the international filing date "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to									
"L' document which may throw doubts on priority claim(s) or involve an inventive step when the document is taken alone which is cited to establish the publication date of another "Y" document of particular relevance; the claimed invention									
"O" docume	cannot be considered to involve an inventive step when the "O" document reterring to an oral disclosure, use, exhibition or other means cannot be considered to involve an inventive step when the document is combined with one or more other such docu- ments, such combination being obvious to a person skilled								
"P" docume later th	family								
Date of the actual completion of the international search Date of mailing of the international search report									
16	6 February 2004	24/02/2004							
Name and m	nailing address of the ISA	Authorized officer							
	European Patent Office, P.B. 5818 Patentlaan 2 NL – 2280 HV Rijswijk	•							
	Tel. (+31-70) 340-2040, Tx. 31 651 epo ni, Fax: (+31-70) 340-3016	Alvazzi Delfrate, M							

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Information on patent family members

internation pplication No PCT/EP 03/14060

Patent document cited in search report		Publication date		Patent family member(s)	Publication date
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US 4101712	A	18-07-1978	CH DE FR GB JP JP JP	602237 A5 2503165 A1 2295809 A1 1525290 A 1220267 C 51087108 A 58052524 B	31-07-1978 24-06-1976 23-07-1976 20-09-1978 26-07-1984 30-07-1976 24-11-1983